
1K (ready to spray) recoatable, rubberized coating for stonechip protection. It provides a solid, flexible layer as well as protection against rust, water and salt. High quality, quick hardening.

**MIXING RATIO**

Ready for Use

**EQUIPMENT**

Spray gun set-up: 4 mm

Application pressure: 1.7-2.2 bar at the air inlet*

*See user manual spray gun

**APPLICATION**

2-3 coats

**FLASH-OFF**

5 minutes

**DRYING**

1 hr at 20°C

**PROTECTION**

Use suitable respiratory protection. AkzoNobel Vehicle Refinishes recommends the use of a fresh air supply respirator.

PRODUCT AND ADDITIVES	Dynacoat Antigraavel		
BASIC RAW MATERIAL	A mixture of synthetic resins		
SUITABLE SUBSTRATES	Existing finishes OEM electrocoat steel galvanized steel aluminum washprimers polyester putties Polyester laminates plastics		
SURFACE PREPARATION	Clean and degrease surface before application		
VISCOSITY	Ready for use		
SPRAY GUN FLUID TIP AND WORKING PRESSURE	Spray gun: Suction feed:	Fluid tip: 4 mm	Pressure: 1.7-2.2 bar at the air inlet
APPLICATION	Shake well before application. Apply 2 - 3 single coats allowing for 5 minutes at 20°C flash-off.		
CLEANING OF EQUIPMENT	Use Dynacoat Gun Cleaner or Dynacoat Thinner		
FILM THICKNESS	approx. 100 µm per coat.		
DRYING	1 hour at 20°C		

THEORETICAL COVER RATE	350 m ² /liter at a layer thickness of 1 µm. Note: The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application being used and conditions of application
RECOATABILITY	Dynacoat Antigraavel must be recoated after 1 hour and within 48 hours at 20°C with Dynacoat 2K Fillers or 2K Topcoats
PRODUCT STORAGE	Product shelf-life is determined when products are stored unopened at 20°C. Avoid extreme temperature fluctuation.
SHELF LIFE	1 year at 20°C
VOC	2004/42/II B(e)(840)540 The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/liter VOC. The VOC content of this product in ready to use form is max. 540 g/liter.

Akzo Nobel Car Refinishes B.V.
 Address: Rijksstraatweg 31, PO Box 3, 2170 BA Sassenheim
 Tel: +31(0)71308-6944

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

Coatings brand names mentioned in this data sheet are trademarks of or are licensed to Akzo Nobel.
 Head Office
 Akzo Nobel Car Refinishes B.V., PO Box 3, 2170 BA Sassenheim, The Netherlands. www.dynacoat.com